

苏州福世联金属制造有限公司



江南水乡

中国昆山



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中国最具价值的工业陶瓷产品



苏州福世联金属制造有限公司成立于2010年，公司注册资金500万，公司资产3000万，现厂房面积5000平方米，员工80余人。公司是一家致力于耐火新材料和新工艺的研发、销售与制造的高科技企业，依托江苏大学、杭州大学、国内外多家著名高校及科研机构并请日本中田先生当我们公司技术顾问及强大技术支持和紧密合作，通过多年的不懈努力取得了丰硕的成果；公司利用丰富的专业知识、先进的生产设备、最好、最纯的原料和实践经验，结合客户实际使用要求，采用复合工艺以及精加工的方案，获得了高端性能的产品，大大增加了产品的技术含量和附加值。

目前我司生产的各种高技术窑具(承烧板、推板、匣钵)具有高硬度、高强度、高纯度、耐高温、寿命长、性价比高等优异性能，因此它是代替进口窑具国内厂家首选品牌，是中国最具价值的耐火窑具领导品牌。

公司自成立以来始终坚持以ISO9001标准进行管理，坚持以不断的创新精神，严格落实质量管理体系，坚持“以产品和为客户提供解决方案来帮助客户取得成功”作为公司的经营理念，始终如一的为客户提供高品质的产品和快捷一流的优质服务，最终达成共同发展，共创辉煌的双赢之举。

Shandong Hongrui group company was founded in 2010, the flag is joint venture by Shandong Fushilian Textile Co.,Ltd., Shandong Fushilian refractory material technology Co., Ltd. and Shandong Fushilian food service company incorporation, the total assets of the company reached 6.4 billion, Shandong Fushilian refractory material technology Co., Ltd. is located in Heze hi tech Zone, adjacent to the Ridong expressway, transportation is very convenient. Company assets 80 million, plant area of 60000 square meters, more than 100 employees. Company is committed to a new refractory materials and new technology research and development, sales and manufacturing of high-tech enterprises, relying on Shandong University, the domestic many famous universities and scientific research institutions, the strong technical support and close cooperation, through years of unremitting efforts achieved fruitful results; companies use rich professional knowledge, advanced production equipment, best, the most pure materials and practical experience, combined with customer requirements of actual use, using composite technology and fine processing scheme, high-end high performance products, greatly increasing the technological content of products and value-added.



企业使命

为顾客服务，是福世联存在的唯一理由；顾客的需求，是福世联发展的原动力！

企业目标

做中国最具价值的高端窑具领导品牌

企业精神

诚为本、和则兴；技至精，业竞成

企业发展方针

打造世界品牌，百年福世联

Certificate of Approval

Awarded to

Su Zhou Fushilian Metal Manufacturing Co., Ltd.

For its compliance with the ISO 9001:2008 standard.

The certificate is valid from Jun 3rd, 2010 to Sep 18th, 2013.

The certificate is valid for the scope of certification.

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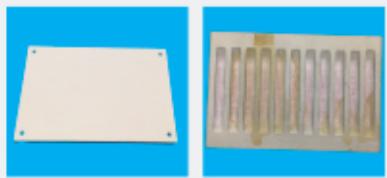
The certificate is valid

主要领域

Major Market

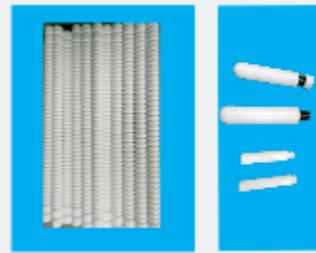
氧化锆/氧化铝陶瓷烧结

精细陶瓷，高纯陶瓷烧结



光纤陶瓷烧结

氧化锆插芯、套管烧结



不锈钢粉末冶金烧结

连续炉专用烧结板
真空炉专用烧结板



产品流通

Product circulation



中国
China



法国
France

韩国
Korea

更多



美国
America



印度
India



德国
Germany



用于粉末冶金塑成型不锈钢多孔高铝板

Injection molding stainless steel ceramic plate for powder metallurgy

我们的售后服务 Our after-sales service

客户在从签单的那一刻起，即做到售后服务。

产品出货前3次质检，保证不流出不良品。

防震木箱内置泡棉包装，严格按照出口标准执行。

合作物流德邦，送货上门；货物保险，免除运输中问题。

产品出现质量问题保证48小时内到厂售后服务。

| 产品介绍

产品具有出色的耐热冲击力和高温下抗蠕变的特点，密度高，不会挥发其他杂质。寿命长，产品表面细腻，强度高，不易变形。



| Production Introdution

The product has excellent resistance to heat shock and high temperature creep, the characteristics of high strength, small deformation. Life is long, the product surface is exquisite, high strength, is not easy to deformation.

| 产品介绍

粉末冶金注塑成型，压电陶瓷，铁氧体烧结。



| Areas of applicatio

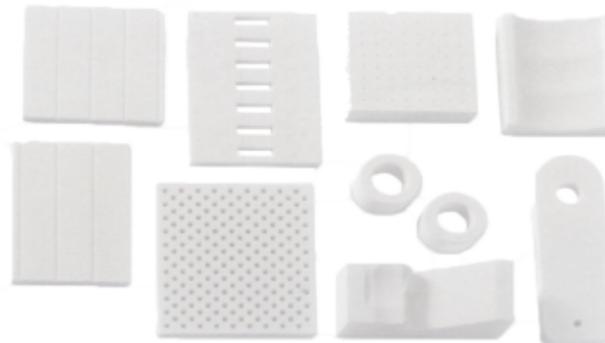
Powder metallurgy injection molding, piezoelectric ceramic, ferrite sintering

用于粉末冶金注塑成型不锈钢多气孔高铝板

Used in powder metallurgy molding stainless steel blown high aluminum plate

产品介绍

我们的高铝烧结垫板（刚玉莫来石承烧板）用在连续炉真空炉烧结MIM不锈钢零件表现出卓越的烧结性能。有效的气孔率使烧结垫板保证很低的蓄能量，高纯度惰性的化学成份保证MIM不锈钢零件烧结过程不会出现渗碳，脱碳，脱铬等化学反应情况。



适用范围

MIM不锈钢烧结。

常规产品	90	96	99
AL ₂ O ₃ (%)	91	96	99.2
SiO ₂ (%)	8.3	3.3	<0.1
Fe ₂ O ₃ (%)	<0.05	<0.05	<0.05
NAO(%)	<0.2	<0.2	<0.2
使用温度(℃)	1650	1600	1600
显气孔率(%)	18	16	15
体积密度	2.89-2.97	3-3.1	3.2

Uses range

MIM stainless sintering

Production Intruduction

Our high alumina sintering plate (corundum mullite bearing plate) used in the vacuum furnace sintering show excellent sintering performance MIM stainless steel parts. Effective rate of the empty hole make sintered plate to ensure low energy storage, high purity of the inert chemicals ensure on canburizing MIM parts stainless steel sintering process, decarburization, chromium etc as a chemical reaction.



用于干压成型不锈钢粉末冶金

For dry pressing molding stainless steel powder metallurgy

产品介绍

压制型粉末冶金在高温烧结过程中因为承烧板或垫板等窑具内杂质过多而发生化学粘连，导致零件不能顺利的进行热胀冷缩出现变形，同时也严重影响零件的外观光泽度和产生脱碳和渗硅现象，严重的渗硅对不锈钢零件带来生锈的后果。我们正在提供优质的承烧板窑具为烧结优良的粉末冶金制品。



Production Intruduction

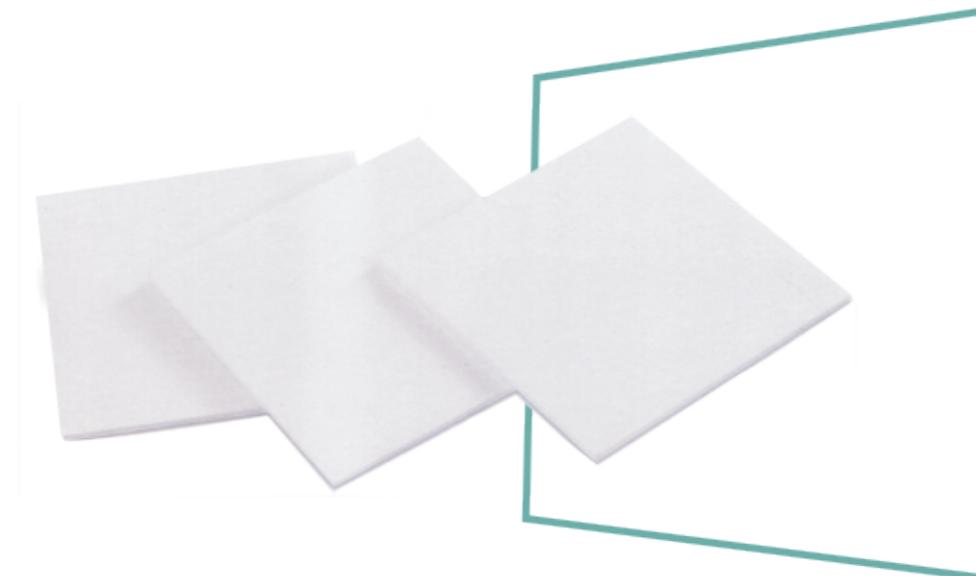
Suppression of powder metallurgy in high temperature sintering process for bearing plate or plate burning kiln furniture, such as excessive impurities and chemical adhesion, lead to deformation of parts can't smoothly conduct heat bilges cold shrink, also seriously affect the appearance of the parts glossiness and decarburization and siliconizing phenomenon, serious siliconizing rusty consequences of stainless steel parts. We are providing high quality bearing plate burning kiln for sintering fine powder metallurgy products.



项目/Project	Rb60
AL ₂ O ₃ (%)	62
SiO ₂ (%)	34.5
Fe ₂ O ₃ (%)	0.2
MgO (%)	2.3
使用温度/Using temperature(℃)	1350
工作温度/Use temperature(℃)	1300
显气孔率>Show porosity(%)	15
体积密度/Volume density(g/cm ³)	2.3

用于低温共烧陶瓷——LTCC/铁氧体薄膜

For low temperature co-firing ceramic-LTCC/FERRITE THIN FILMS



| 适用

- 低温共烧陶瓷LTCC的烧结；铁氧体薄片的烧结；
- 太阳能硅片的烧结；

| Apply to

- Low temperature co-firing ceramic sintering of LTCC; Sintered ferrite thin;
- Solar wafers sintering

| 特点

- 表面平整度高、耐反应性能强
- 非常高气孔率能有效的为陶瓷片进行虹吸脱脂；
- 较轻的重量。

| Features

- Surface roughness is high, the resistance is
- Very high porosity can be effective for the ceramic piece siphon degreasing;
- A lighter weight

氧化锆陶瓷纤维板及各种异型制品

Zirconia ceramic board and various kinds of special products

氧化锆陶瓷纤维

Zirconia ceramic fiber

| 特点

高温环境氧化
及为惰性的化学稳定保证耐强酸的强碱腐蚀
无挥发物质的优点保证无污染
可用于氧化气氛和还原气氛环境

| 应用范围

石油化工反应炉的耐火隔热
超高温窑炉的耐火保温
航空航天，国防军工，原子能等关键技术领域
用于高温过滤器原料和高温反应催化剂载体
高温耐火制品的原料
耐高温，耐磨金属制品的原料，如制动元件，
发动机，高温轴承。



项目	指标
ZrO ₂ Y ₂ O ₃ (%)	99.95
长期使用温度(℃)	2200
最高使用温度(℃)	2400



陶瓷添加剂

ceramic additive

HR-134分散剂

基本指标：
固含量：43-45%
PH:6-8
ASH灰份： $\leq 0.01\%$

基本特性：
具有良好的分散性和抗絮凝性能，至高固含量低粘度的浆料。
具有效改善密度，强度和沉降成型的速度。
较低的灰份，被广泛用于新型精密陶瓷和电子陶瓷领域。

HR-920脱模剂

基本指标：
有效成分：18%
粘度：6
PH(10倍稀释液)：5.8

基本特性：
润滑性，脱模性优良，
冲压成型方面，可提高半成品密度，提高脱模性。
生还可再生，用水可简单地稀释。

HR-72粘结剂

基本指标：
固含量：30%
粘度：6-8
ASH灰份： $\leq 0.015\%$

基本特性：
可获得较高密度的造粒粉。
低压力下可获得较高密度
会份较低，用于各种精密陶瓷，电子陶瓷
热分析曲线，用于空气气氛和氮气气氛

HR-102脱模剂

基本指标：
粘度(Mpa) : 280-380
Ash: $\leq 0.3\%$
PH:6-8%

基本特性：
不会和物质产生化学反应
降低水、溶液、悬浮液等表面张力，防止形成泡沫
用量少，对所有气泡体系兼具有抑泡，破泡的功能

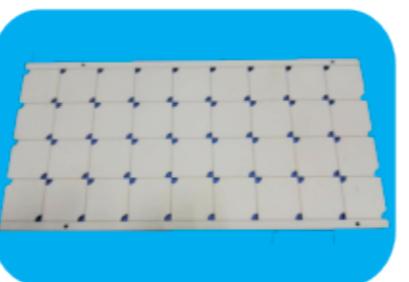
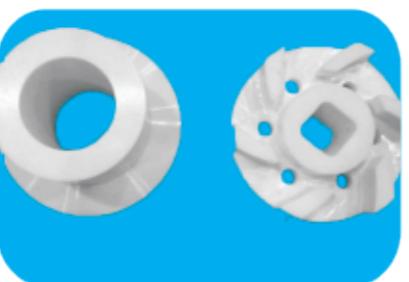
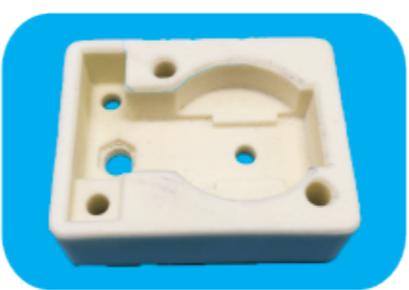
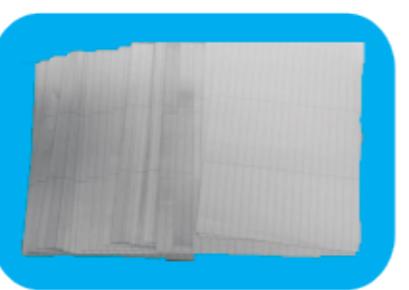
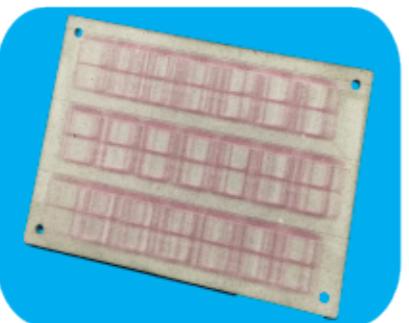
车间的一角

The corner of a shop



产品展示

product display



产品展示

product display

